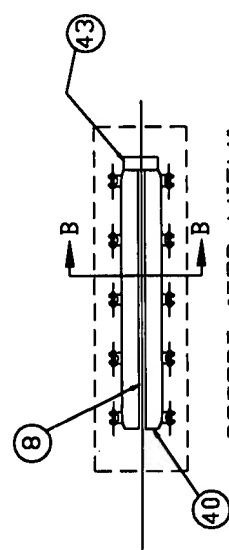
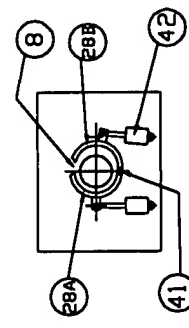


FIGURE #1



RETORT 'TOP VIEW'  
FIGURE #2



SECTION B-B  
FIGURE #3

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FIGURE #4A

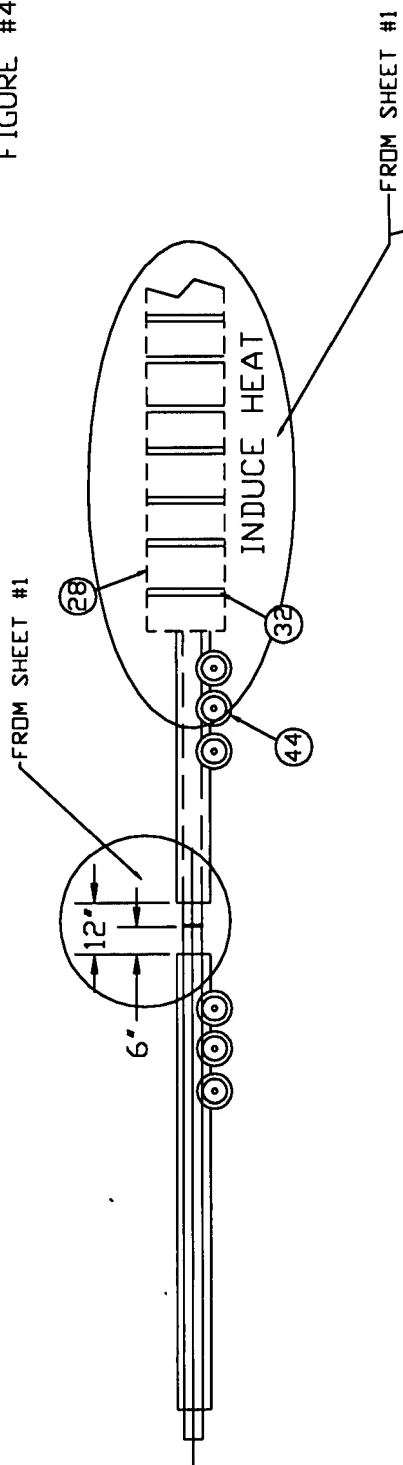


FIGURE #4B

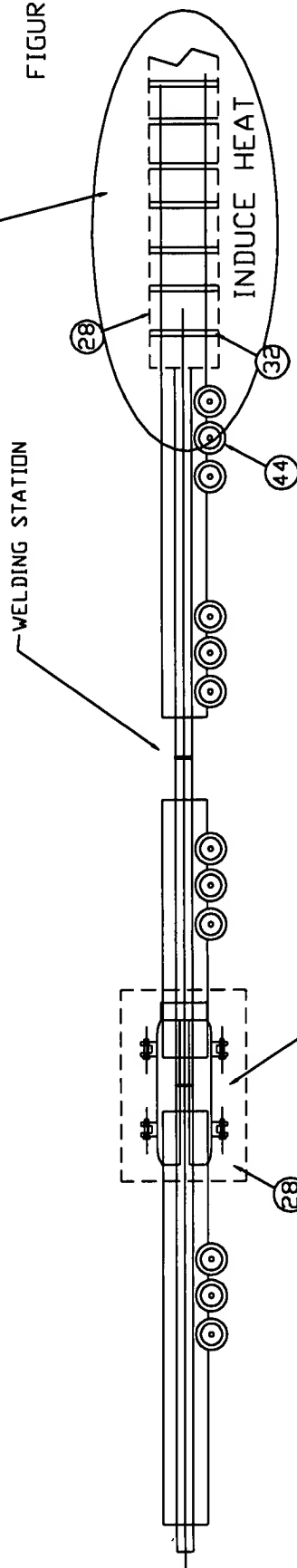


FIGURE #4D

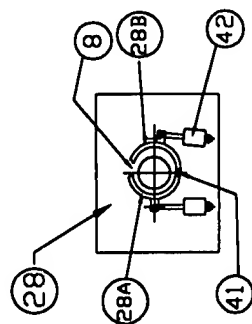
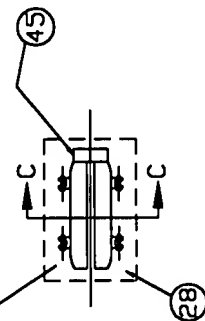


FIGURE #4C



POST WELD  
RETORT "TOP VIEW"